

OAK FLOORING QUALITY DESCRIPTION

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AS A NATURAL PRODUCT, WOODEN FLOORING BOARDS ALWAYS HAVE VARIATIONS IN COLOUR, TEXTURE AND APPEARANCE AND OTHER VISUAL IMPERFECTIONS.

It is produced according to European standards, which permit a defect tolerance up to 5%-10%. These defects may be the result of manufacturing or naturally occurring characteristics of the material. Therefore 5% cutting or grading allowance must be added to the total floor area when calculating the quantity of flooring for straight installations and 10 % allowance for diagonal installations.

STANDARD PRODUCTION – NATUR/RUSTIK, SELECT AND PREMIUM

- Thickness – 20.5 mm ± 0,5 mm;
- Width - 120/140/160/180/200 mm ± 0,3% of width;
- Length - Boards supplied in random lengths of 800 – 2800mm;
- Tongue and grooved on all four sides;
- Kiln dried to 8 +/- 2 %;
- Bevel on 4 sides, approximately 1,5 x 1,5 mm;
- Surface - planed, knots are filled with two component filler and sanded twice with 100 and 120 grit sandpaper;
- Limit Deformation deviations: Bow and spring - ≤1% of board length;
- Limit Deformation deviation: Cuppig - ≤1% of board width;
- Shrink-wrapped packages: Each package contains 12 linear m of floorboards, 5 to 9 boards per one packet, medium per packet - 1,70m.

NATUR/RUSTIC GRADE may contain:

- All Natural Color variations (< 60% from board surface);
- Sapwood (in 140 mm and 120 mm wide boards);
- Live knots filled with filler, drying cracks Ø < 75mm;
- Out fallen knot holes, filled with filler Ø < 15mm;
- Out fallen knot holes, filled with filler Ø < 30mm;
- Heartwood;
- Processing defects – unplanned back, half tongue;
- Cracks filled with filler;
- Insect damages.

SELECT GRADE may contain:

- All Natural Color variations (< 60% from board surface);
- Live knots filled with filler, drying cracks Ø < 20mm;
- Heartwood;
- Processing defects – unplanned back, half tongue;
- Cracks filled with filler;

PREMIUM GRADE may contain:

- All Natural Color variations (< 60% from board surface);
- Pinhole knots up to 2 mm;
- Processing defects – Unplanned back, half tongue.